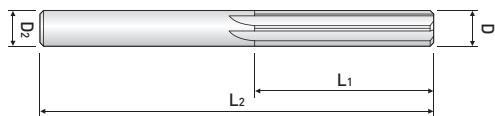




STRAIGHT FLUTE REAMERS



SSR ...series



EDP. No.	Dia.	C.L	OAL	SH.Dia.	Z	STOCK
SSR020	2	25	60	4	4	•
SSR025	2.5	25	60	4	4	•
SSR030	3	28	70	4	6	•
SSR035	3.5	30	75	4	6	•
SSR040	4	30	75	4	6	•
SSR045	4.5	35	80	6	6	•
SSR050	5	35	80	6	6	•
SSR055	5.5	35	80	6	6	•
SSR060	6	35	80	6	6	•
SSR065	6.5	45	100	8	6	•
SSR070	7	45	100	8	6	•
SSR080	8	45	100	8	6	•
SSR090	9	50	110	10	6	•
SSR100	10	50	110	10	6	•
SSR110	11	50	120	12	6	•
SSR120	12	50	120	12	6	•

■ Tolerance mm = 1/1000mm

Tolerance \ Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(m5)	+6 +2	+9 +4	+12 +6	+15 +7	+17 +8
Shank(h6)	0 -6	0 -8	0 -9	0 -11	0 -13